



| REF | PART NO. | QTY | DESCRIPTION            |
|-----|----------|-----|------------------------|
| 1   |          | 1   | Starter motor          |
| 2   |          | 1   | · Drive bearing        |
| 3   | 3101977  | 1   | · · Bearing bushing    |
| 4   |          | 1   | · Field winding        |
| 5   |          | 4   | · POLE SHOE            |
| 6   |          | 1   | · POLE HOUSING         |
| 7   |          | 4   | · Cross recessed screw |
| 8   |          | 1   | · Starter pinion       |
| 9   | 240620   | 2   | · · Bushing            |
| 10  |          | 1   | · Stop ring            |
| 11  |          | 1   | · Rotor                |
| 12  |          | 1   | · Brush retainer       |
| 13  |          | 1   | · Brush set            |
| 14  |          | 4   | · Spring               |
| 15  |          | 1   | · Bearing              |
| 16  |          | 1   | · · Bushing            |
| 17  |          | 1   | · Sleeve               |
| 18  |          | 1   | · Bearing              |
| 19  | 240602   | 1   | · · Bushing            |
| 20  |          | 2   | · Washer               |
| 21  |          | 2   | · Screw                |
| 22  |          | 1   | · Cover                |
| 23  | 956059   | 2   | · Cross recessed screw |
| 24  | 834520   | 1   | · Actuator solenoid    |
| 25  | 941907   | 1   | · Spring washer        |
| 26  | 955782   | 1   | · Hexagon nut          |
| 27  | 243914   | 2   | · Screw                |
| 28  | 833727   | 1   | · Engagement lever     |
| 29  |          | 1   | · Screw                |
| 30  | 955781   | 1   | · Hexagon nut          |
| 31  |          | 1   | · Small parts kit      |
| 32  |          | 1   | · Sealing ring kit     |